1. Make sure all valves (VC and V1 through V4) are closed.
2. Turn on the mechanical pump and open V3 (Roughing).
3. Attach the MSH to the workstation.
4. Open V2 (Airlock).
5. Close V3 and open V4 (Vent).
6. Hold in the VA release button and open VA.
7. Open VC.
8. Insert the MSH into the workstation.
9. Insert your cartridges into the MSH.
11. Retract the MSH.
12. Close VC.
15. Open V1 (High Vacuum).
16. Close VA.
18. Open V4 and remove the MSH.